

**Work Order ID 86587****\*86587\***

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September-11-12 8:09:00 AM

Item ID: D350-607-041A

Accept

**\*N900040100\***Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: Heli-Utility-Basket (Automatic Lid Opener)

Start Date: 7/05/12 Start Qty: 1.00

**\*1\***

Cust Item ID:

Required Date: 8/03/12 Req'd Qty: 1.00

**\*1\***

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start **\*NR1\***

QC:

Date:

SPC (Y/N):

Date:

Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr

Revision Nbr

D350-607-1

A

DSI 9473

100

0.00

**\*100\***

DC

Document Control

DOCUMENT CONTROL

Memo

Photocopy bluefile &amp; type labels per PPPD350-607-041A

CHG001

002 per ECN 12-603

0.00

110

0.00

**\*110\***

Packaging

Packaging

Pick Kit

Memo

0.00

123 E only  
DAS 15 9-89  
DIP18  
J. J. M. L. 12-12-18

1x  
SP  
12-12-17

# Work Order ID 86587

**\*86587\***

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September-11-12 8:09:00 AM

Item ID: D350-607-041A Accept **\*N900040100\*** Setup Start **\*NS1\***  
 Revision ID: Stop **\*NS2\***  
 Item Name: Heli-Utility-Basket (Automatic Lid Opener)  
 Start Date: 7/05/12 Start Qty: 1.00 **\*1\*** Cust Item ID:  
 Required Date: 8/03/12 Req'd Qty: 1.00 **\*1\*** Customer:  
 Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start **\*NR1\***  
 QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120 <b>*120*</b> Small Fab	Small Fab	0.00				1	0	102	12-12-18
Small Fab	Memo	0.00							
	Assemble as per Dwg D350-607 / DSI 9473								
	Seal support gusset beam with white sikaflex-291								
	Batch: <u>120353</u>								
	Expiry date: <u>13-01</u>								
130 <b>*130*</b> QC	QC5- Inspect part completeness to step on W/O	0.00				1			
Quality Control	Memo	0.00							
	*****Ensure label for weight capacity is correct*****								
140 <b>*140*</b> Packaging	Pick Kit	0.00							
Packaging	Memo	0.00							

# Work Order ID 86587


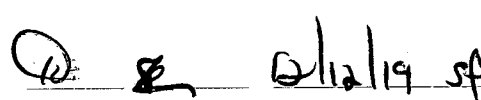
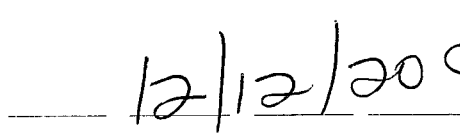

**\*86587\***

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September-11-12 8:09:00 AM

Item ID: D350-607-041A Accept **\*N900040100\*** Setup Start **\*NS1\***  
 Revision ID: Stop **\*NS2\***  
 Item Name: Heli-Utility-Basket (Automatic Lid Opener)  
 Start Date: 7/05/12 Start Qty: 1.00 **\*1\*** Cust Item ID:  
 Required Date: 8/03/12 Req'd Qty: 1.00 **\*1\*** Customer:  
 Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start **\*NR1\***  
 QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
150 <b>*150*</b> QC Quality Control	QC4- 100% Inspect kits for completeness  Memo	0.00 0.00 				1			
160 <b>*160*</b> Packaging Packaging	Packaging  Memo Identify and pack for shipping as per PPP D350-607-041A Location: <u>BE</u>	0.00 0.00							
170 <b>*170*</b> QC Quality Control	QC21- Final Inspection - Work Order Release  Memo	0.00 0.00							 

# Picklist Print

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Work Order ID: 86587

Parent Item: D350-607-041A

Parent Item Name: Heli-Utility-Basket (Automatic Lid Opener)

Start Date: 7/05/12

Required Date: 8/03/12

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP RevA: New issue DD verified by:EC  
 10.01.18 verified by:EC IPP Rev:C as per ecn10-545 DD 10.04.19 verified by:EC IPP  
 Rev:D 10.10.18 remove D350-607-141 and added individual parts of D350-607-141 in DD  
 verf:JLM IPP REV:E 12.07.24 AS PER ECN 12-603 DD VERF:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN310-4 NUT		Purchased	No			110	Each	134.0000	4	4			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST342		100							
				122800		100							
				ST344		34							
				121349		2							
				121827		32							
AN3C11A BOLT		Purchased	No			110	Each	52.0000	4				
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST351		52							
				119798		22							
				122808		30							
AN3C16A Bolt		Purchased	No			110	Each	79.0000	4				
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST352		79							
				115835		1							
				121349		25							
				121652		3							
				122814		50							
D3953-1 Gas Spring Bracket		Manufactured	No			110	Each	9.0000	2				
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST075		9							
				53760		9							

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Work Order ID: 86587

Parent Item: D350-607-041A

Parent Item Name: Heli-Utility-Basket (Automatic Lid Opener)

Start Date: 7/05/12

Required Date: 8/03/12

Start Qty: 1.00

Required Qty: 1.00

D3953-11	Manufactured	No	110	Each	16.0000	2	SP
Gas Spring Spacer							
			<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>		
			ST078	16			
			87089	16		2x	
D3953-13	Manufactured	No	110	Each	6.0000	2	B89247 SP
Gas Spring Spacer							
			<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>		
			ST075	6			
			52761	6			
D3953-3	Manufactured	No	110	Each	34.0000	2	B 89337 SP
Gas Spring Stud, Lid							
			<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>		
			GA	34			
			87592	34			
D3953-5	Manufactured	No	110	Each	33.0000	2	SP
Gas Spring Stud, Base							
			<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>		
			ST075	33			
			85958	13			
			86593	20		2x	
D3953-7	Manufactured	No	110	Each	52.0000	2	SP
Spring Spacer							
			<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>		
			ST075	2			
			85789	2			
			ST078	50			
			87444	50		2x	
D3953-9	Manufactured	No	110	Each	35.0000	4	B 89307
Gas Spring Washer							SP 12-12-17
			<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>		
			ST078	35			
			87539	35			

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Work Order ID: 86587

Parent Item: D350-607-041A

Parent Item Name: Heli-Utility-Basket (Automatic Lid Opener)

Start Date: 7/05/12

Required Date: 8/03/12

Start Qty: 1.00

Required Qty: 1.00

D3969-1 Manufactured No  
Spring (Basket Lid)

110 Each 16.0000 2 2

SP

Location Loc Qty Loc Code

ST272 16

73523 1

84424 15

1/x  
1/x

MS21043-3 Purchased No  
Nut

110 Each 291.0000 8 8

m123899SP

Location Loc Qty Loc Code

FG 72

103691 72

ST301 219

118077 2

118614 7

118686 30

119758 20

121255 20

121708 140

MS24665-2-12 Purchased No  
COTTER PIN

110 Each 112.0000 4 4

SP

Location Loc Qty Loc Code

ST309 112

118078 112

NAS1149C0332R Purchased No  
Washer

110 Each 1,245.0000 8 8

4X

m123759

Location Loc Qty Loc Code

297 1245

122063 1245

SP12-12-17

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Work Order ID: 86587

Parent Item: D350-607-041A

Parent Item Name: Heli-Utility-Basket (Automatic Lid Opener)

Start Date: 7/05/12

Required Date: 8/03/12

Start Qty: 1.00

Required Qty: 1.00

NAS1149C0432R

Purchased No

110 Each 5,326.0000 4 4

Washer

Location Loc Qty Loc Code

296 3000

122441 3000

ST297 1044

117291 46

119124 998

ST298 1282

121255 1282

D350-607-241

Manufactured No

140 Each 0.0000 1 1

Basket Clamp Assembly

Location Loc Qty Loc Code

PKG12 -5

PKG13 5

D2022-101

Manufactured No

110 Each 56.0000 2 2

Spacer

Location Loc Qty Loc Code

ST504 56

73307 1

83995 55

D2221

Manufactured No

110 Each 0.0000 1 1

350 Basket Base

D2258-200

Manufactured No

110 Each 25.0000 1 1

Placard 200lb

Location Loc Qty Loc Code

ST007 10

89174 10

ST505 15

81888 5

84436 10

D2512

Manufactured No

110 Each 0.0000 1 1

Basket Lid 205/350

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Work Order ID: 86587

Parent Item: D350-607-041A

Parent Item Name: Heli-Utility-Basket (Automatic Lid Opener)

Start Date: 7/05/12

Required Date: 8/03/12

Start Qty: 1.00

Required Qty: 1.00

D2530  
Handle Weldment

Manufactured No

110 Each 8.0000

1

1 B92/29 SP

Location

Loc Qty

Loc Code

ST255

6

88168

6

ST506

2

82895

1

83423

1

D2535

Spring

Manufactured No

110 Each 109.0000

2

2 SP

Location

Loc Qty

Loc Code

ST504

109

83545

4

86333

105

2X

D2537

Bushing

Manufactured No

110 Each 114.0000

2

2 SP

Location

Loc Qty

Loc Code

ST011

114

85504

38

86862

36

87524

40

2X

D2931

Bumper

Manufactured No

110 Each 2,348.0000

2

2 SP 12-12-17

Location

Loc Qty

Loc Code

ST504

2348

46064

350

86435

1998

2X



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Work Order ID: 86587

Parent Item: D350-607-041A

Parent Item Name: Heli-Utility-Basket (Automatic Lid Opener)

Start Date: 7/05/12

Required Date: 8/03/12

Start Qty: 1.00

Required Qty: 1.00

AN3-16A Bolt	Purchased	No	110	Each	163.0000	2	2	8
			<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>			
			ST352	163				
			117441	47				
			118628	1				
			121708	15				
			122407	100				
AN4-7A Bolt	Purchased	No	110	Each	124.0000	2	2	2x m109147SP
			<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>			
			ST356	124				
			115373	2				
			120770	22				
			122141✓	100				
AN5-17A Bolt	Purchased	No	110	Each	206.0000	4	4	SP12-12-17.
			<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>			
			338	4				
			121181	4				
			ST337	150				
			122416	50				
			122800	100				
			ST338	52				
			117872	34				
			122151	18				

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Work Order ID: 86587

Parent Item: D350-607-041A

Parent Item Name: Heli-Utility-Basket (Automatic Lid Opener)

Start Date: 7/05/12

Required Date: 8/03/12

Start Qty: 1.00

Required Qty: 1.00

MS20600-AD4W3

Purchased

No

110

Each

1,454.0000

2

2

*M/D3525 SP*

Cherry Rivets

Location

Loc Qty

Loc Code

311

580

122452

580

ST314

270

122151

270

ST321

471

111636

36

117601

3

118626

200

120308

232

WA018

133

107939

133

AN960JD416

NAS1149D0463J

Purchased

No

110

Each

29.0000

2

2

*M/D3355 SP*

Washer

Location

Loc Qty

Loc Code

ST351

29

116289

8

119097

21

AN960JD516

NAS1149D0563J

Purchased

No

110

Each

2.0000

4

4

*M/D3355 SP*

Washer

Location

Loc Qty

Loc Code

ST338

2

1069059

2

AN960JD8

NAS1149DN832J

Purchased

No

110

Each

0.0000

2

2

*M/D3348 SP*

Washer

*12-17*

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Work Order ID: 86587

Parent Item: D350-607-041A

Parent Item Name: Heli-Utility-Basket (Automatic Lid Opener)

Start Date: 7/05/12

Required Date: 8/03/12

Start Qty: 1.00

Required Qty: 1.00

MS21042L3 Purchased No

110 Each 2,843.0000 10 10

M/D 3265SP

Location	Loc Qty	Loc Code
316	731	
122452	731	
ST300	588	
117885	32	
119017	418	
119075	138	
ST317	1524	
122141	1524	

MS21042L4 Purchased No

110 Each 3,838.0000 2 2

M/D 3021SP

Location	Loc Qty	Loc Code
314	3801	
122452	3801	
FP001	22	
8182	22	
ST300	15	
121444	15	

MS21042L5 Purchased No

110 Each 1,536.0000 4

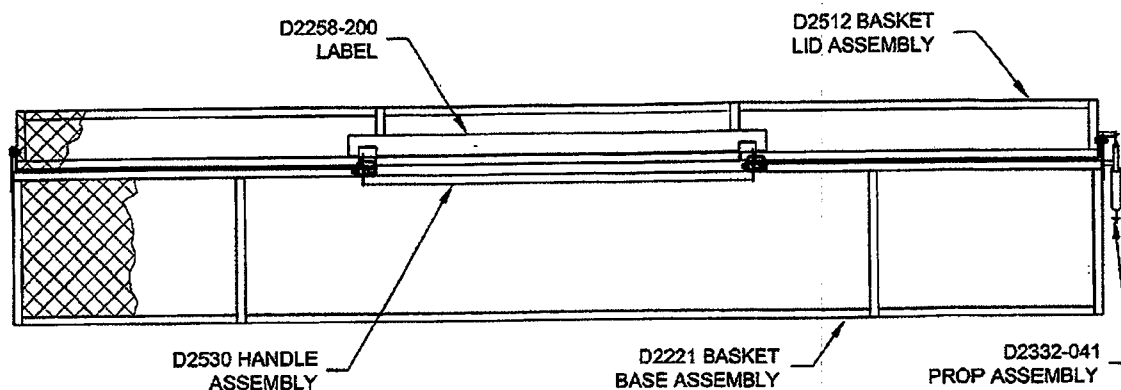
SP 12-12-12

Location	Loc Qty	Loc Code
300	428	
121652	428	
314	1000	
122452	1000	
ST300	108	
108827	4	
116105	1	
116548	43	
119109	48	
2937	12	

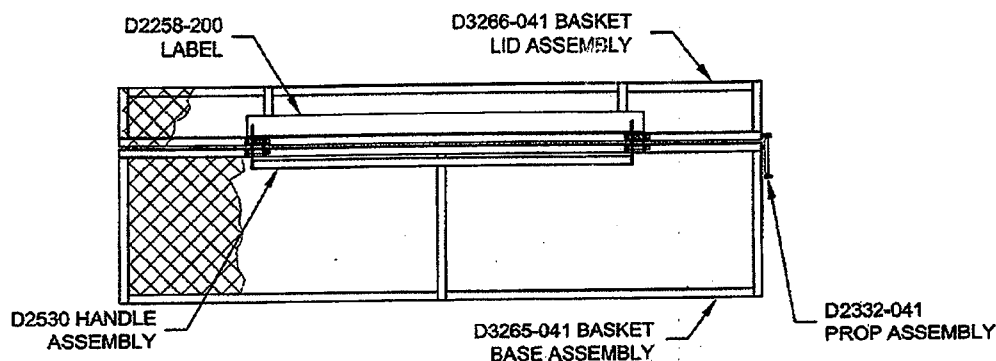
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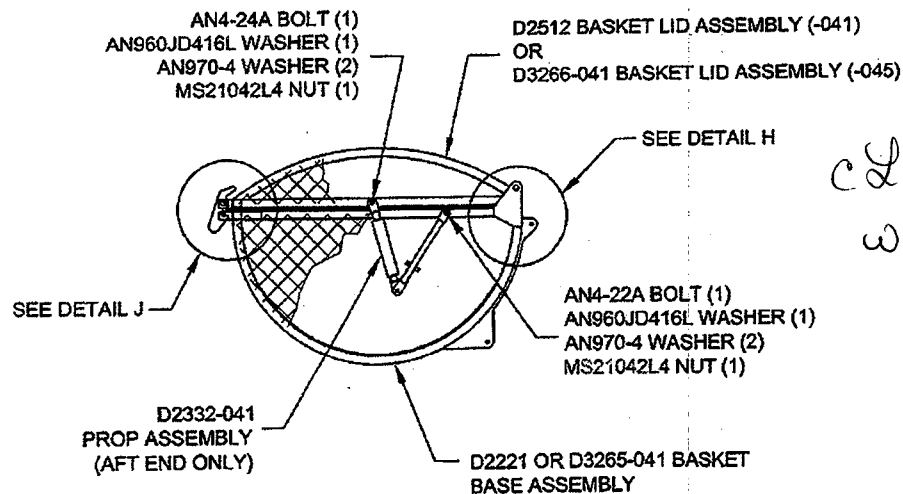
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**D350-607-041 HELI-UTILITY- BASKET™**



**D350-607-045 HELI-UTILITY- BASKET™**



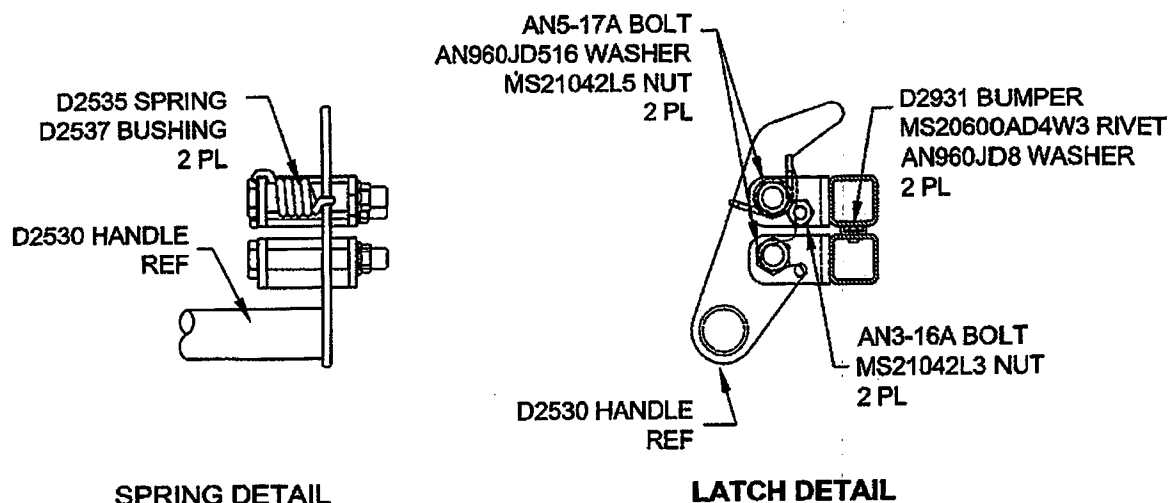
**VIEW C-C**  
**PROP ARM DETAIL**

**Figure 5 – Basket Replacement Parts**

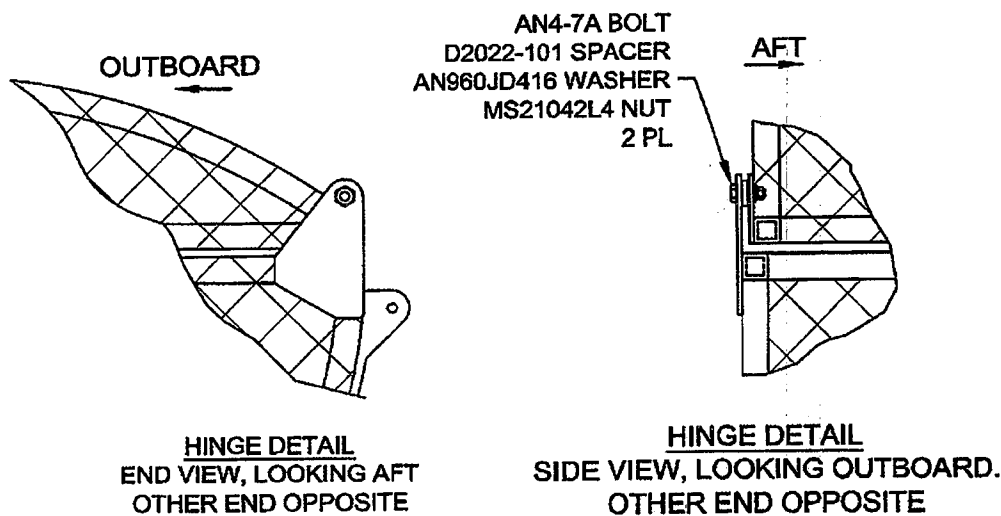
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Revision: **A**  
Date: 10.03.10

C212107105  
W10: 86587



**DETAIL J:**  
**HANDLE WELDMENT**

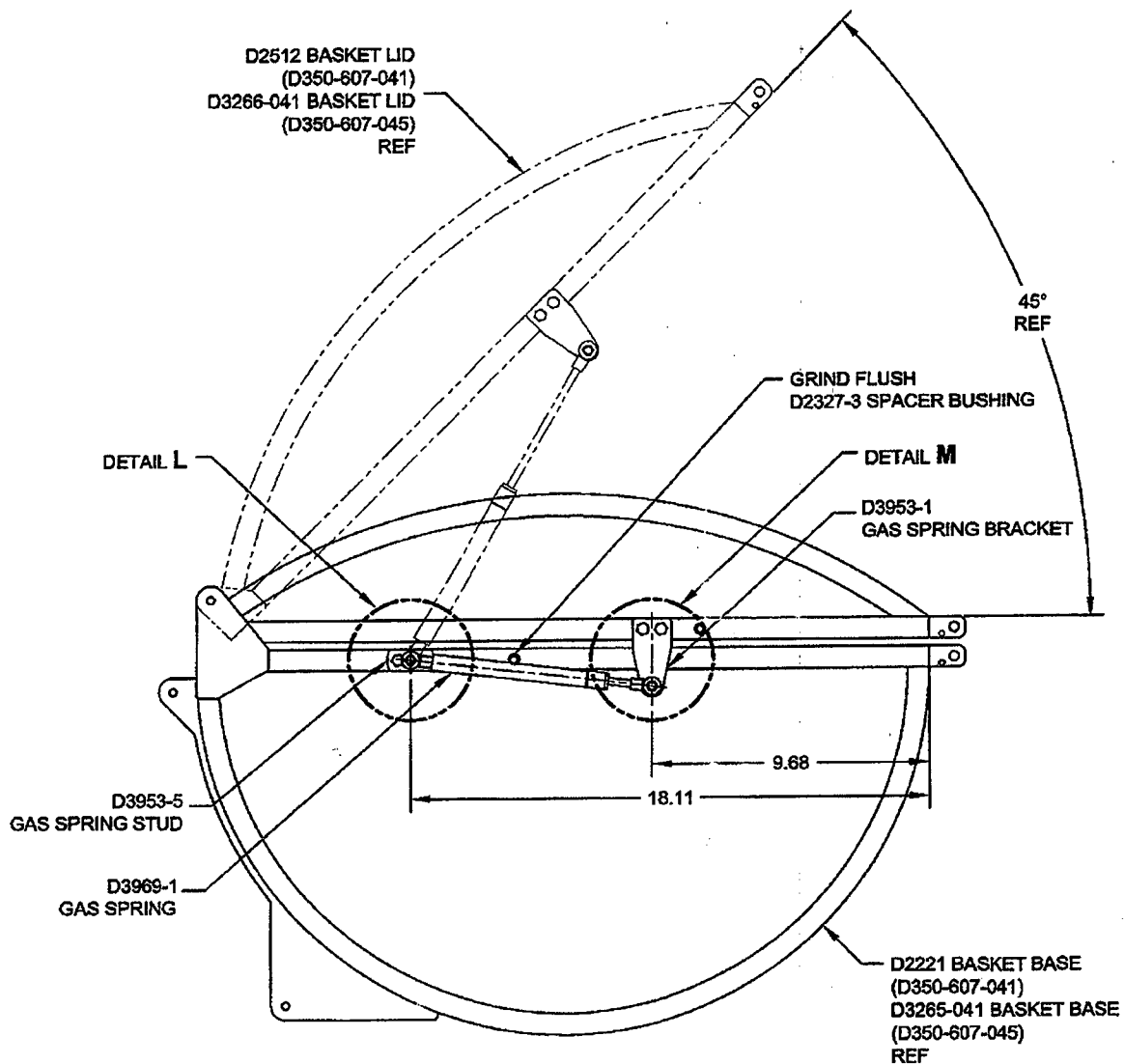


**DETAIL H:**  
**HINGE**

**Figure 7 – Basket Replacement Parts**

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**D350-607-141 AUTOMATIC LID OPENER INSTALLATION**  
(BOTH ENDS)

**D350-607-145 AUTOMATIC LID OPENER INSTALLATION**  
(1 END ONLY)

**Figure 8a – Automatic Lid Opener Installation**

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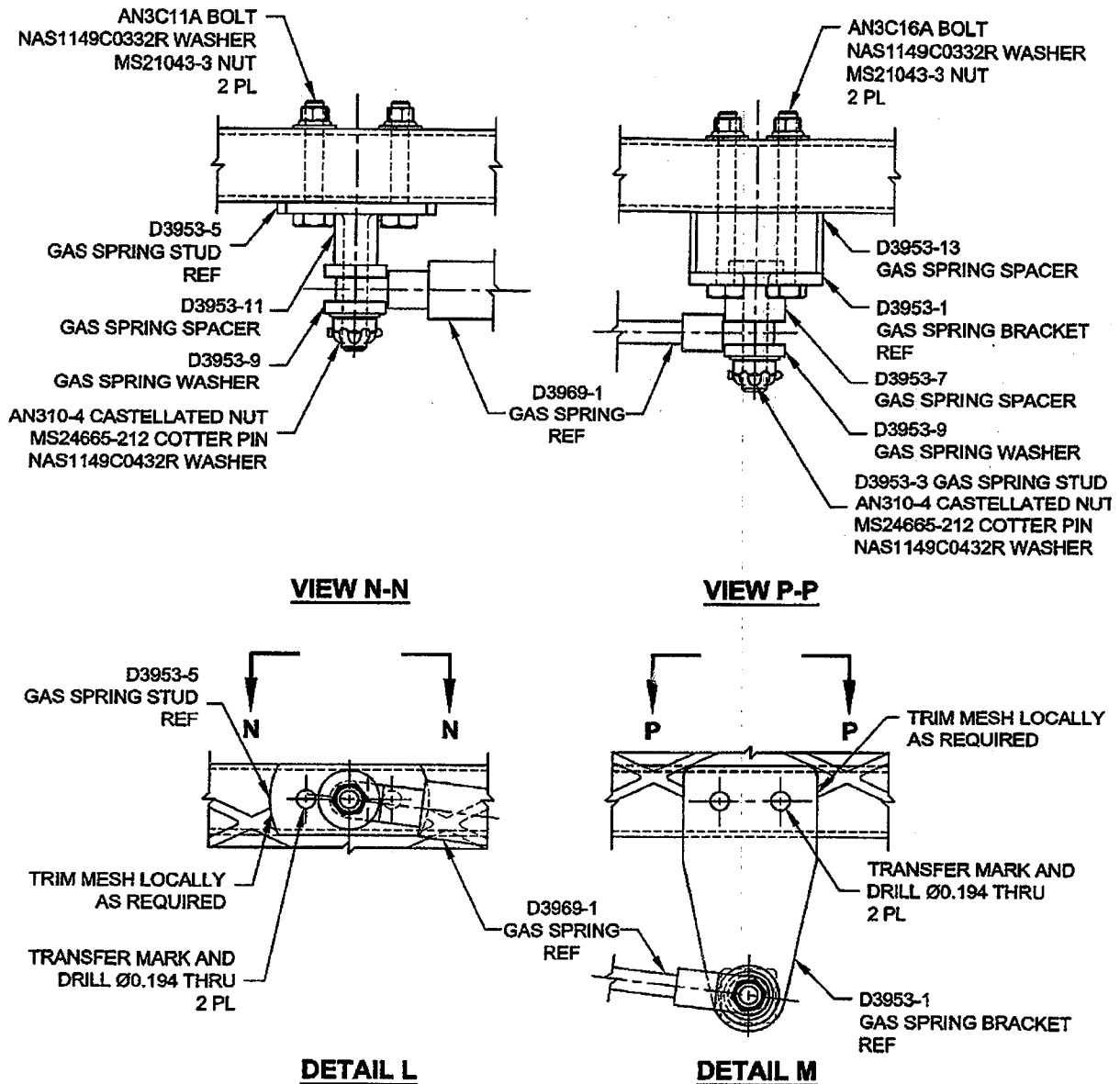


Figure 8b – Automatic Lid Opener Installation

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